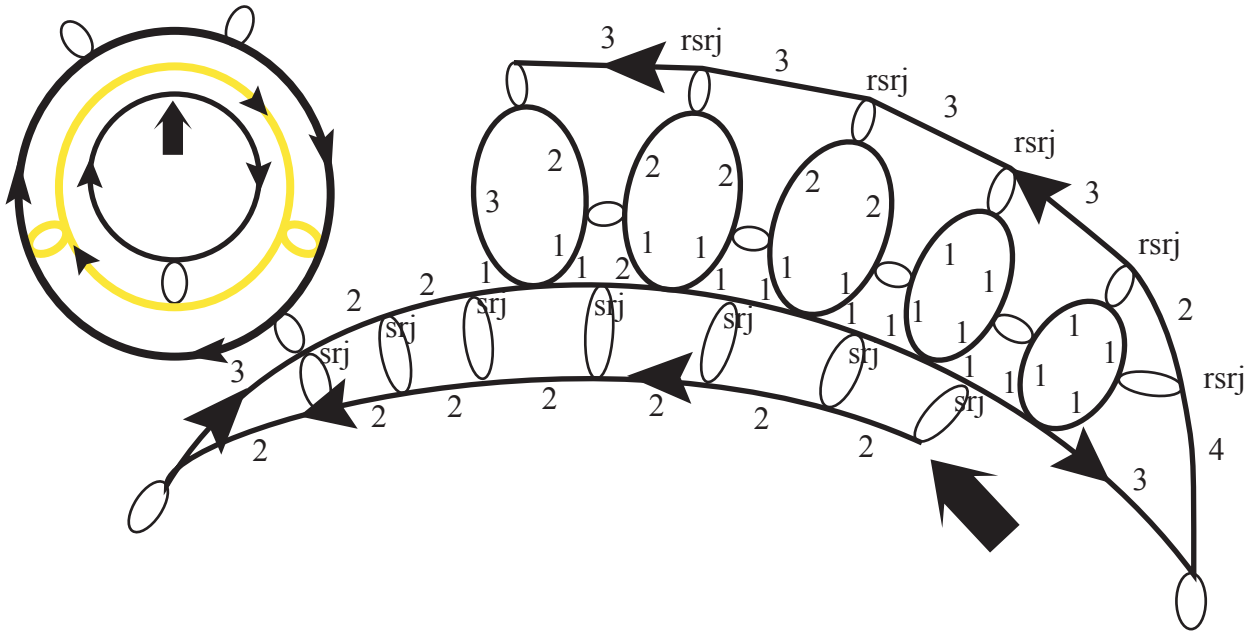
Note: My drawing ability is not near as good as my tatting ability. All picots in the eye and beak are small joining picots, regardless of what the diagram shows!

Beak: Wind CTM about 1 1/2 yards of size 20 medium yellow thread onto each of 2 shuttles. Start by tatting backside.

Tie an overhand knot in the thread between the 2 shuttles. 1 shuttle goes into the ball position, the other shuttle is the active shuttle. Snug first ds up to this knot, leaving a small picot at the start of the chain. All picots are small joining picots. We start at the tip of the lower part of the beak.

C (backside) -2-2-2-2-2-2-2. RW. Switch shuttles.
C (frontside) -3+(p on side of eyeball) srj 2 srj 2 srj 1 [SS. R 3-2-1. SS.] 1 srj 2 [SS. R 1+2-2-1. SS.] 1 srj 1 [SS. R 1+2-2-1. SS.] 1 srj 1 [SS. R 1+1-1-1. SS.] 1 srj (to beginning p of 1st chain) 1 [SS. R 1+1-1-1. SS.] 3. RW. SS.
C (backside) -4 rsrj 2 rsrj 3 rsrj 3 rsrj 3 rsrj 3. Cut thread leaving 3-4" tails. Tie to p of 1st beak R.